WITTENBORG

TECHNICAL INFORMATION

TYPE NO **FB/IN/ES/CV 5100**	TYPE **All 5100 models**	T.I.-NO **01.2004**
SERIAL NUMBERS AFFECTED **See below**		ISSUED BY **Documentation/ Wittenborg Odense**
SUBJECT **Ingredient shelf modification**		ISSUED FOR (X): Action Information **x**

HEADLINES

- Machines from the below machine numbers will be provided with fixed ingredient shelves:

  FB 5100 From machine no: 545085
  IN 5100 From machine no: 545365
  ES 5100 From machine no: 545087
  CV 5100 From machine no: 545015

COMPONENTS CONCERNED

- **New and old parts: See the succeeding pages.**
- **The diagrams have been changed as follows:**
  FB 5100: 43149000 version 5
  IN 5100: 43148900 version 5
  ES 5100: 43148800 version 8
  CV 5100: 43149200 version 3

MODIFICATION

- The ingredient shelf is now fixed to the rear covering by means of two screws.
- Easy removal of the ingredient canisters, as the height of the lip on the stainless steel shelf has been reduced to 3 mm.
- Free access to the whipper motors and the fan without removal of the ingredient shelf.
- Easy disassembly / installation of the ingredient shelf.
- Less number of screws to fix parts to the shelf: Loosening the frontmost screw of the stainless shelf plus two screws from under the table enables removal of the front plate.

REASON

- Constructional review.

REPLACEABILITY

- This new change implies that spare parts for the tiltable ingredient shelf will not be interchangeable with spare parts for the fixed ingredient shelf, which must be considered when ordering spare parts, cf. components concerned.

10.02.2004	Grete Jensen	10.02.2004	Marianne Kristiansen
DATE :	PRODUCED BY :	DATE :	CHECKED BY :

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TYPE NO	TYPE	T.I.-NO
FB/IN/ES/CV 5100	**All 5100 models**	**01/2004**

FB 5100	**Old part numbers**	**New part numbers**	**Description**
	30690100		Hinge for ingredient motor shelf
	30690400	31007100	Shelf for canisters
	30693500	31010000	Tube at mixer bowl
	30878800	31011500	Lower cover plate
	30879900	31055800	Ingredient motor shelf, assy.
	30880100	31010000	Tube at mixer bowl
	30880200	30880200S	Water tank, 4 valves, 2000 W
	30880300	30880300S	Water tank, 4 valves, 2700 W
	30887200		Suspension
	30894100	31007200	Housing for ingredient motor shelf
	30894200	31007300	Frontmost part for ingredient shelf
	41007505		Heyco bushing
	42288200	42388900	Whipper motor
			(New part number is backwards compatible)
	42378000	42389000	Harness for ingredient motors
	42382100	42389100	Harness for fan
		00005547	Spacing bushing for fan
		09047123	Screw for fan
		39470503	Hose from valve to shelf 0.25 MT
		39470503	Hose from valve to shelf 0.42 MT

FB 5100 Maxi	**Old part numbers**	**New part numbers**	**Description**
	30690100		Hinge for ingredient motor shelf
	30690400	31007100	Shelf for canisters
	30693500	31010000	Tube at mixer bowl
	30895700	31074200	Lower cover plate
	30879900	31055800	Ingredient motor shelf, assy.
	30880100	31010000	Tube at mixer bowl
	30880200	30880200S	Water tank, 4 valves, 2000 W
	30880300	30880300S	Water tank, 4 valves, 2700 W
	30887200		Suspension
	30894100	31007200	Housing for ingredient motor shelf
	30894200	31007300	Frontmost part for ingredient shelf
	41007505		Heyco bushing
	42288200	42388900	Whipper motor
			(New part number is backwards compatible)
	42378000	42389000	Harness for ingredient motors
	42382100	42389100	Harness for fan
		00005547	Spacing bushing for fan
		09047123	Screw for fan
		39470503	Hose from valve to shelf 0.25 MT
		39470503	Hose from valve to shelf 0.42 MT
	75192400	75806900	Coffee waste kit for FB Maxi

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TYPE NO	TYPE	T.I.-NO
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IN 5100	**Old part numbers**	**New partnumbers**	**Description**
	30690100		Hinge for ingredient motor shelf
	30690400	31007100	Shelf for canisters
	30693500	31010000	Tube at mixer bowl
	30876900		Suspension
	30877100	31056800	Left suspension for ingredient motor shelf
	30877200	31057100	Supporting angle for ingredient shelf
	30877300	31056900	Hinge for ingredient motor shelf
	30878800	31011500	Lower cover plate
	30879900	31063900	Ingredient motor shelf, assy.
	30880100	31010000	Tube at mixer bowl
	30888000	30888000S	Water tank, 3 valves, 2000 W
	30888100	30888100S	Water tank, 3 valves, 2700 W
	30894100	31056600	Housing for ingredient motor shelf
	30894200	31007300	Frontmost part for ingredient shelf
	39653600	31057300	Inner tube for suction
	39653700	31057200	Outer tube for suction
	42288200	42388900	Whipper motor
			(New part number is backwards compatible)
	42378000	42389000	Harness for ingredient motors
	42382100	42389100	Harness for fan
		00005547	Spacing bushing for fan
		09047123	Screw for fan
		39470503	Hose from valve to shelf 0.25 MT
		39470503	Hose from valve to shelf 0.42 MT

ES 5100	**Old part numbers**	**New partnumbers**	**Description**
	30690100		Hinge for ingredient motor shelf
	30690400	31007100	Shelf for canisters
	30879700	31011600	Lower cover plate
	30894900	31073100	Ingredient motor shelf, assy.
	30887200		Suspension
	30894100	31007200	Housing for ingredient motor shelf
	30894200	31007300	Frontmost part for ingredient shelf
	41007505		Heyco bushing
	42288200	42388900	Whipper motor
			(New part number is backwards compatible)
	42378000	42389000	Harness for ingredient motors
	42382100	42389100	Harness for fan
		00005547	Spacing bushing for fan
		09047123	Screw for fan
		39470503	Hose from valve to shelf 0.25 MT
		39470503	Hose from valve to shelf 0.42 MT

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TYPE NO	TYPE	T.I.-NO
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CV 5100 Old part numbers	**New partnumbers**	**Description**
30690100	31055300	Hinge for ingredient motor shelf
30690400	31007100	Shelf for canisters
30693500	31010000	Tube at mixer bowl
30880100	31010000	Tube at mixer bowl
30887200		Suspension
30894100	31007200	Housing for ingredient motor shelf
30894200	31007300	Frontmost part for ingredient shelf
30911700	31055700	Lower cover plate
30911800	31055600	Upper cover plate
30913700	30913700S	Water tank
30916000	31055000	Ingredient motor shelf, assy.
30919000	31083100	Hose clip
41007505		Heyco bushing
42288200	42388900	Whipper motor
		(New part number is backwards compatible)
42382100	42389100	Harness for fan
42382700	42392200	Harness for ingredient motors
	00005547	Spacing bushing for fan
	09047123	Screw for fan
	39470503	Hose from valve to shelf 0.42 MT
	39470503	Hose from valve to shelf 0.52 MT
	31055400	Bracket for ingredient motor shelf
	00001013	Collar screw
	09116010	Washer